DART AEROSPACE LTD	Work Order:	
Description: EAPS P2 Engine Fitting	Part Number:	D4931-1
Inspection Dwg: D4931 **Rev:** A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
M18 x 1.5 Thread						
0.06 x 45°	+/-0.030 x +/-0.5°					
0.362	+/-0.010					
0.088	+/-0.010					
0.08	+/-0.030					
0.25	+/-0.030					
0.50	+/-0.030					
Ø0.063	+0.004/-0.001					
0.125	+/-0.010					
0.424	+/-0.010					
0.315	+/-0.010					
0.185	+/-0.010					
37°	+/-0.5°					
1.283	+/-0.010					
1-1/16-12 UN 2A	N/A					
1.250	+/-0.010					
Ø0.472	+0.006/-0.001					
0.500	+/-0.010					
0.950	+/-0.010					
Ø0.609	+0.008/-0.001					
0.938	+0.000/-0.005					
1.804 Ref	+/-0.010					

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	14.08.27	New Issue	KJ	